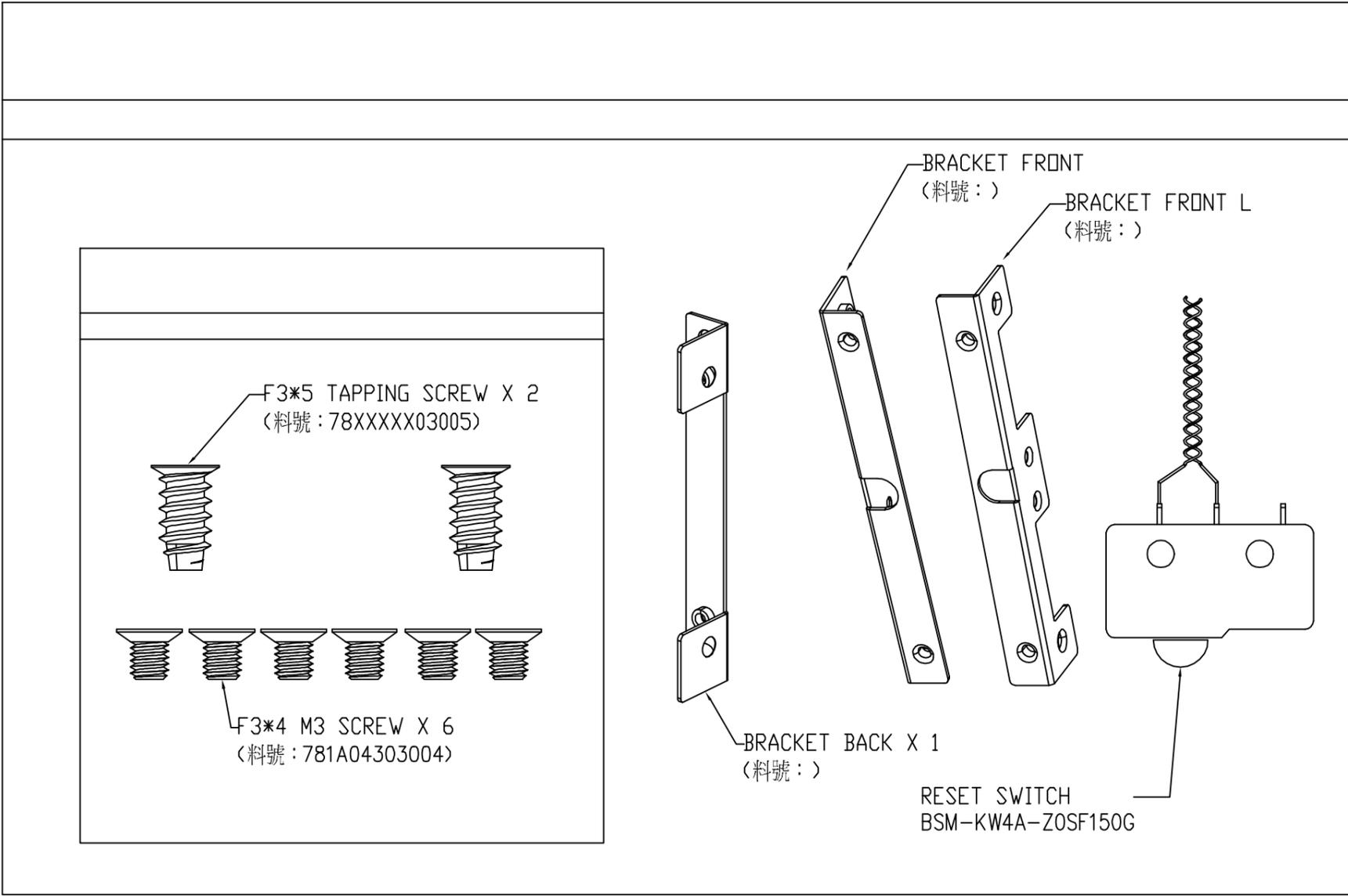


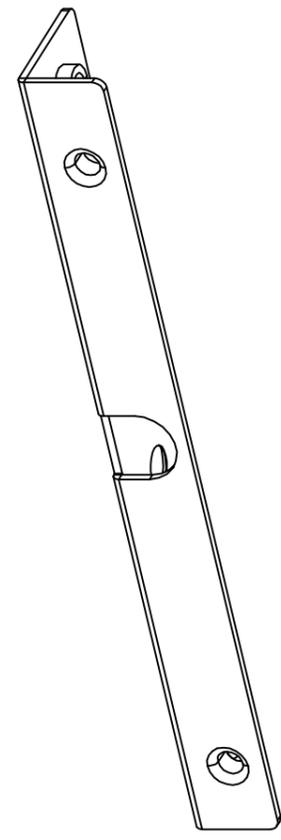
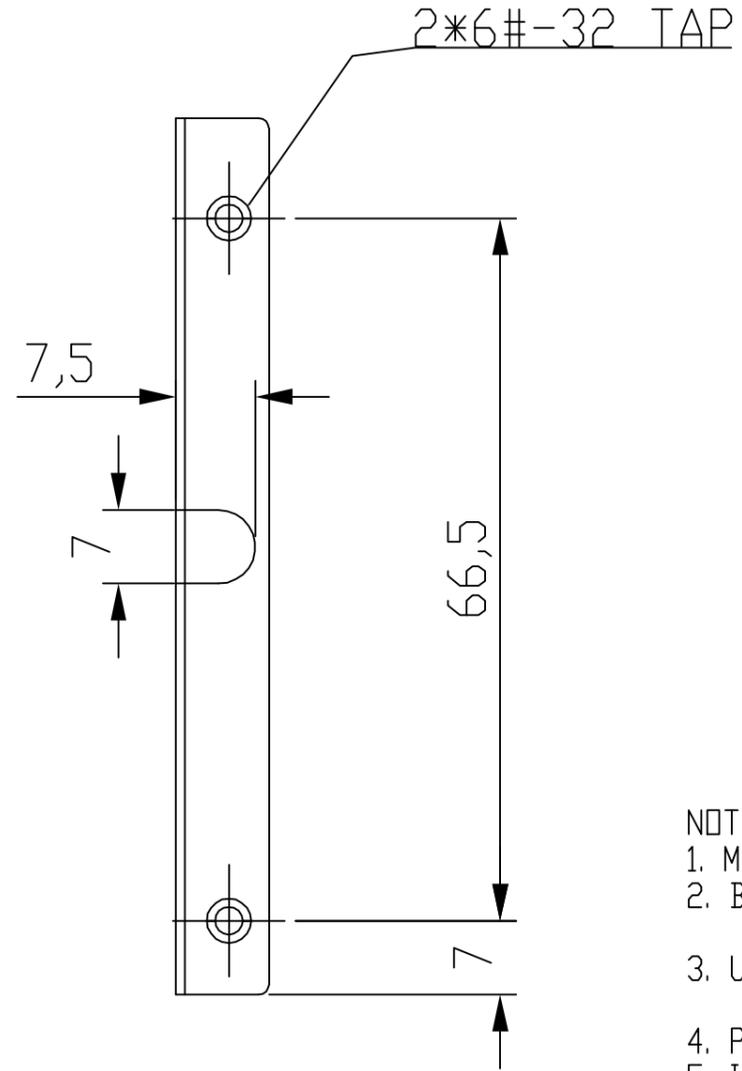
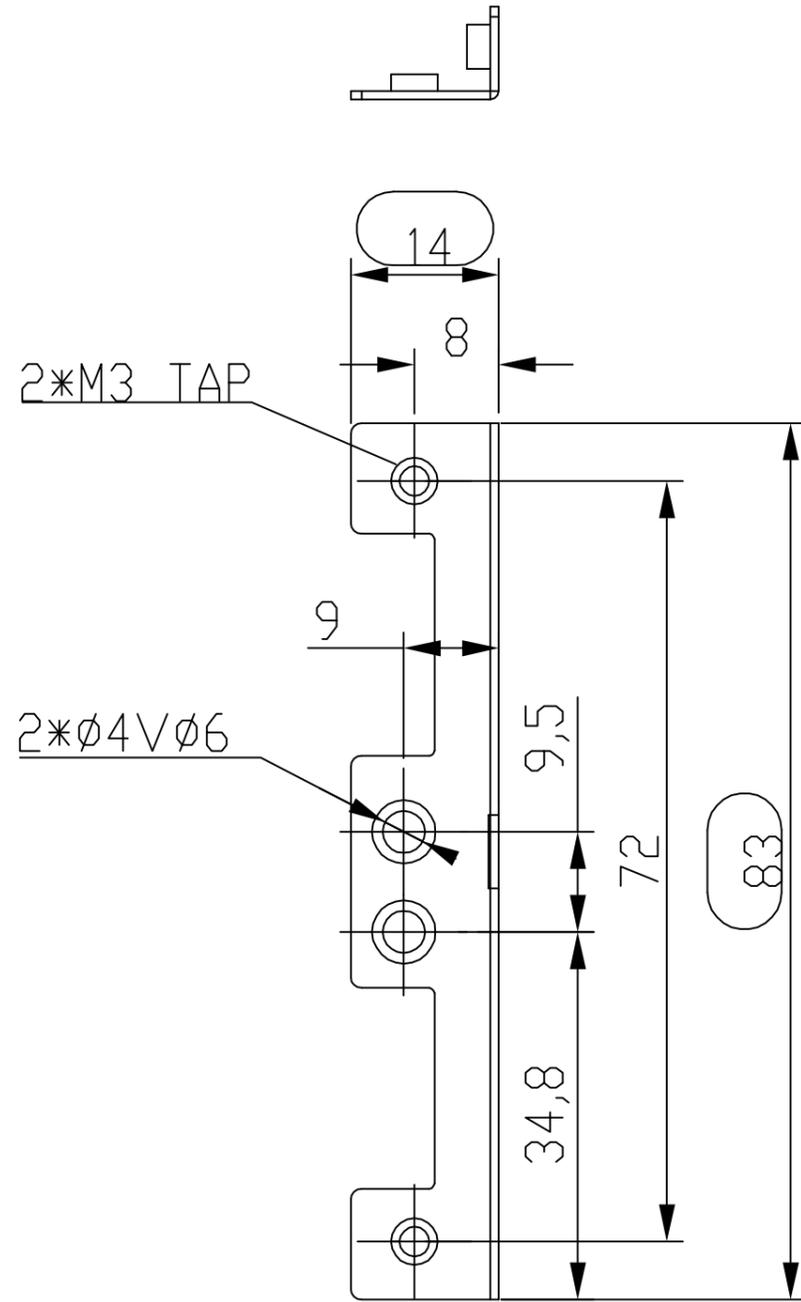
REV	DESCRIPTION	LOCATION	SIGN	DATE
A	FIRST VERSION	-	Ben	2019.12.04
B	-	-	-	-



DIM		ANGLE			APPROVED			CHECKED			DESIGNED			PART No.		REV	
DEG		A	B	C	0°~30°	±0.1°	□wen	□wen	Ben	2019.12.04	2019.12.04	2019.12.04	6309AXXX3000		A		
0~10	±0.02	±0.05	±0.10										6309AXXX3000		A		
10~50	±0.05	±0.10	±0.15		31°~60°	±0.3°							6309AXXX3000		A		
50~100	±0.10	±0.15	±0.20		61°~90°	±0.5°							6309AXXX3000		A		
100~200	±0.15	±0.20	±0.25										6309AXXX3000		A		
>200	±0.20	±0.25	±0.30										6309AXXX3000		A		

A4	UNIT	SCALE	SHEET	MODEL No.	ERA85-CPA2V-BF	
	mm	1:1	1/1	PART NAME	BRACKET SET	
2019.12.04	2019.12.04	2019.12.04		PART No.	6309AXXX3000	REV A

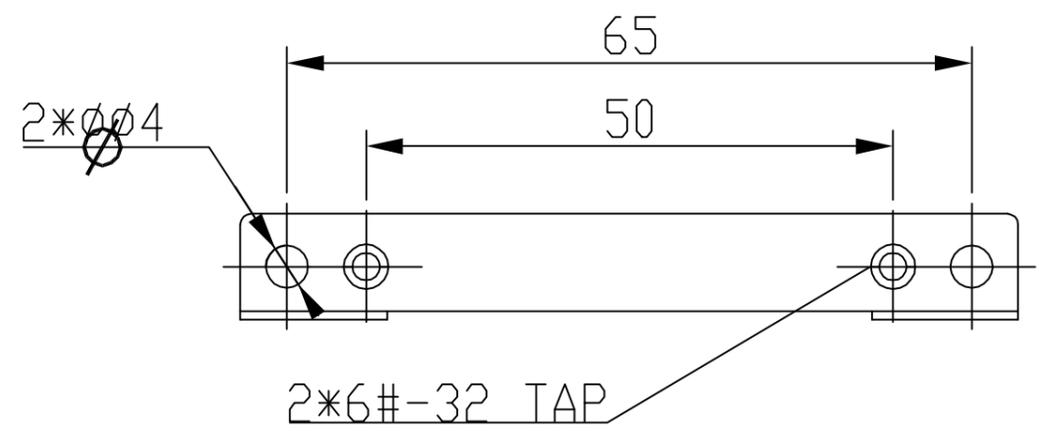
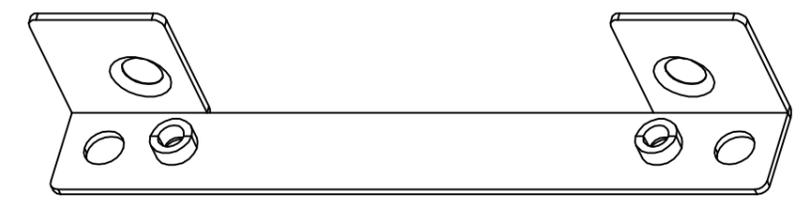
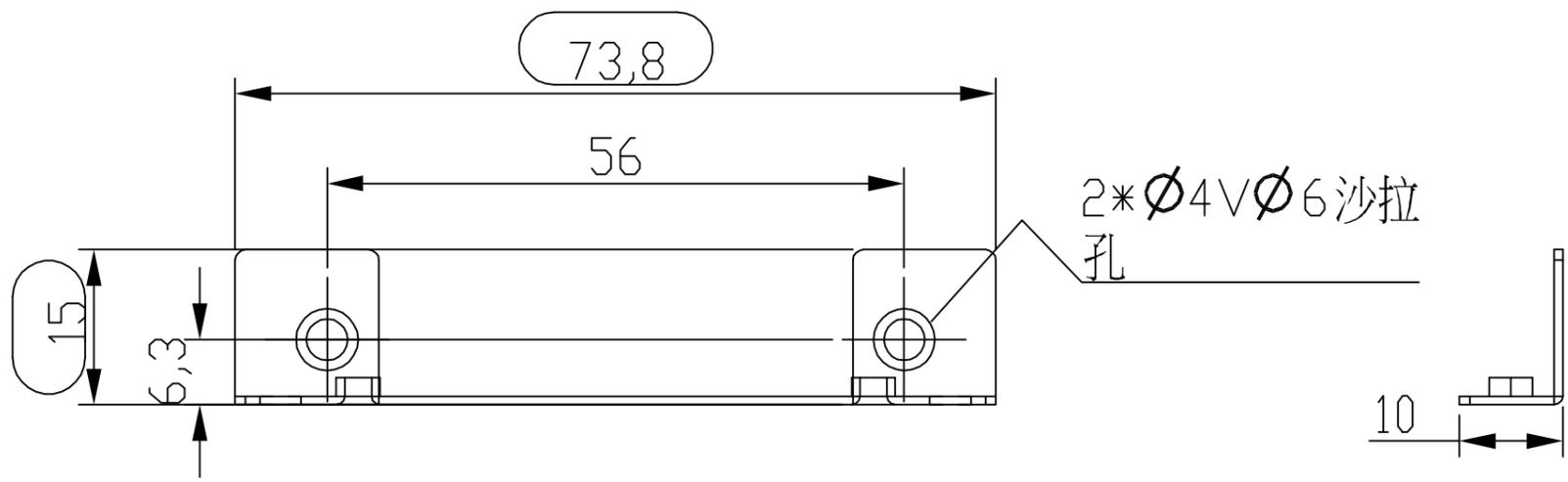
REV	DESCRIPTION	LOCATION	SIGN	DATE
A			Ben	2019-12-04



- NOTES: UNLESS OTHERWISE SPECIFIED
1. MATERIAL: SGCC , T=0.8mm
 2. BURRS HEIGHT SHALL BE 0.05mm OR LESS ; NO DIRT,SCRATCHED, WARPAGE
 3. UNLESS OTHERWISE SPECIFIED, THE SHAPE AND DIMENSIONS ARE BASE ON 3D DATA
 4. PROCESS CAPABILITY INDEX (CPK):
 5. INSPECTING DIMENSION:
 6. RoHS COMPLIANT
 7. FLATNESS AND WRAPPING SHOULD BE LESS THAN 0.15mm

DEG	A	B	C	D	ANGLE	A4	UNIT	SCALE	SHEET	MODEL No.	ERA85-CPA2V-BF		
DIM							MM	1,000	1 of 1	PART NAME	BRACKET FRONT		
0-5	± 0.02	± 0.05	± 0.10		0° -30°	APPROVED	CHECKED	DESIGNED	PART No.		REV	A	
5-10	± 0.05	± 0.10	± 0.15		31° -60°	Ben	Ben	Ben					
10-50	± 0.10	± 0.15	± 0.20		61° -90°								
50-100	± 0.15	± 0.20	± 0.25										
100-	± 0.15%	± 0.20%	± 0.25%			2019-12-04	2019-12-04	2019-12-04					

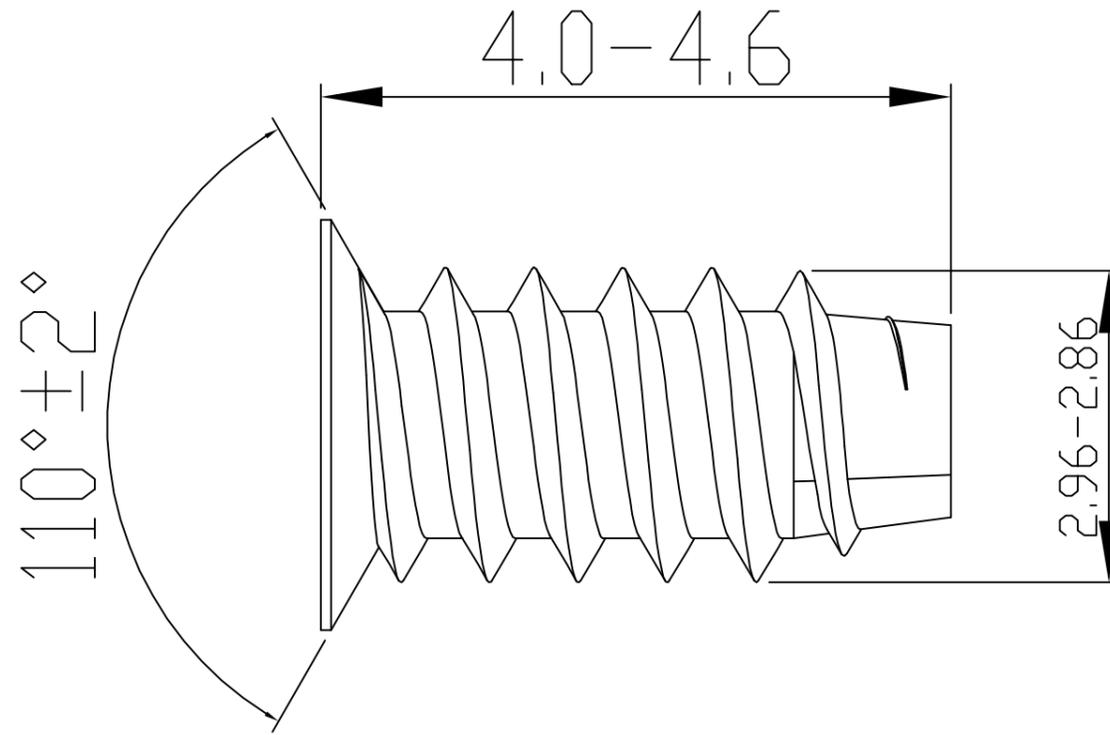
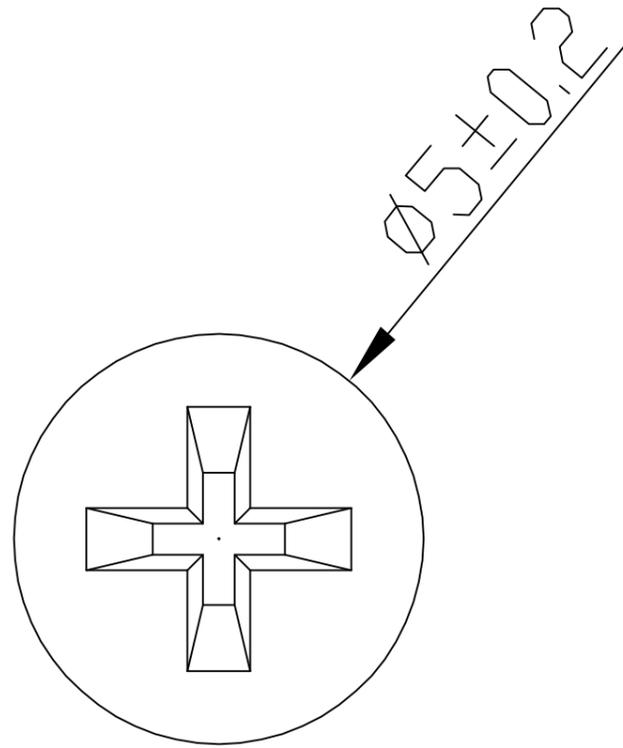
REV	DESCRIPTION	LOCATION	SIGN	DATE
A			Ben	2019-12-04



- NOTES: UNLESS OTHERWISE SPECIFIED
1. MATERIAL: SGCC , T=0.8mm
 2. BURRS HEIGHT SHALL BE 0.05mm OR LESS ; NO DIRT,SCRATCHED, WARPAGE
 3. UNLESS OTHERWISE SPECIFIED, THE SHAPE AND DIMENSIONS ARE BASE ON 3D DATA
 4. PROCESS CAPABILITY INDEX (CPK):
 5. INSPECTING DIMENSION:
 6. RoHS COMPLIANT
 7. FLATNESS AND WRAPPING SHOULD BE LESS THAN 0.15mm

		A4	UNIT	SCALE	SHEET	MODEL No.			
			MM	1,000	1 of 1	PART NAME	BRACKET BACK		
		APPROVED	CHECKED	DESIGNED	PART No.		REV	A	
		Ben	Ben	Ben					
		2019-12-04	2019-12-04	2019-12-04					

DEG DIM	V				ANGLE	
	A	B	C	D		
0-5	± 0.02	± 0.05	± 0.10		0°-30°	± 0.1°
5-10	± 0.05	± 0.10	± 0.15		31°-60°	± 0.3°
10-50	± 0.10	± 0.15	± 0.20		61°-90°	± 0.5°
50-100	± 0.15	± 0.20	± 0.25			
100-	± 0.15%	± 0.20%	± 0.25%			



NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL: STEEL
2. FINISH: Ni PLATED
3. RoHS COMPLIANT
4. SPEC. : F3X5 TP-1

DEG DIM	A	B	C	v D	ANGLE	A O	UNIT	SCALE	SHEET	MODEL No.	ERA85-CPA2V-BF		
0-5	±0.02	±0.05	±0.10		0°-30° ±0.1°	APPROVED	MM	FREE	1/1	PART NAME	SCREW F3*5 TP-1 (NI)		
5-10	±0.05	±0.10	±0.15		31°-60° ±0.3°	CHECKED				PART No.	78XXXXX03005	REV	A
10-50	±0.10	±0.15	±0.20		61°-90° ±0.5°	DESIGNED							
50-100	±0.15	±0.20	±0.25			Owen	Ben		Ben				
100-	±0.15%	±0.20%	±0.25%			2019.12.06	2019.12.06		2019.12.06				